

Crawler Loaders.

LR 622 B LR 632 B

Litronic®

Litronic®

Engine output: 97 kW / 132 hp – 132 kW / 180 hp
Bucket capacity: 1.54 - 2.40 m³ / 2.01 - 3.14 yd³



LIEBHERR

LR 622 B

Litronic®

Engine output: 97 kW / 132 hp

Operating weight: 15,900 - 17,600 kg
35,100 - 38,800 lb

Bucket capacity: 1.54 - 1.80 m³
2.01 - 2.35 yd³

Hydrostatic travel drive with
electronic control

LR 632 B

Litronic®

Engine output: 132 kW / 180 hp

Operating weight: 21,400 - 22,900 kg
47,100 - 50,600 lb

Bucket capacity: 1.90 - 2.40 m³
2.49 - 3.14 yd³

Hydrostatic travel drive with
electronic control



Performance

Liebherr crawler loaders provide exceptional handling performance even in difficult terrain. Quick work cycles, an optimum bucket capacity and outstanding machine handling under load give them optimum operating properties.

Economy

With their low fuel consumption and low service and maintenance requirement, the crawler loaders make a real contribution to your economic success: Reduced costs per every operating hour increase economy.

Reliability

Liebherr crawler loaders are designed for longevity. Parts that are subjected to considerable stress are produced from high-strength materials, while critical components are well protected. The result is maximum reliability and availability.

Comfort

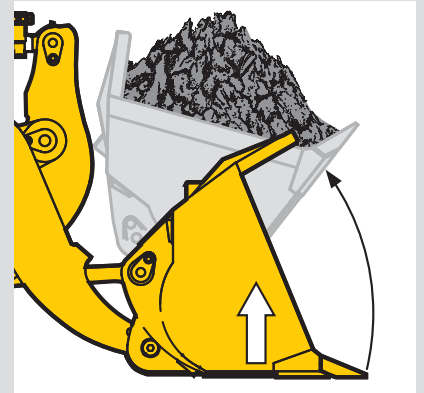
The crawler loader's cab is a spacious workplace designed according to state-of-the-art ergonomic standards and offering the operator an excellent view of the operating equipment. The single-joystick control enables the machine to be controlled easily and precisely.





Liebherr Diesel engine

- The intercooled Diesel engine enables powerful work cycles and has power reserves in any situation.
- Environmentally sound and economical: Complies with the latest European emissions standards 97/68 EC Stage 2 and EPA Tier 2 Standards.
- Designed specifically for construction equipment - provides a long service life and operational reliability.



Performance

Liebherr crawler loaders are equipped to provide maximum benefits through maximum performance. They guarantee powerful and efficient work even in rough terrain.

High loading capacity

Large bucket capacity and high stability

The relation of bucket capacity to stability properties is ideally tuned. The resulting high tipping load guarantees reliable work cycles with optimum performance.

High bucket capacity

The large tipping angle of the bucket ensures optimum filling capacity in every work cycle.

Quick cycle times

The hydrostatic drive and counter-rotation ability enable quick and responsive work cycles.

Quick excavation work

High break-out forces

The powerful operating equipment allows quick bucket filling even during difficult excavation work.

Large drawbar pull transmission

The combination of a powerful transmission and long track frames results in optimum performance when moving material.

Versatility

Continuously variable speed and constantly driven track chains

The hydrostatic travel drive enables the machine to be controlled easily and precisely in any situation.

Large ground clearance

The machine can be driven precisely even in uneven or rough terrain.

Great dumping height and range

The operating equipment is optimally tuned. This ensures that heavy loading work can also be carried out reliably and quickly.

Rear engine as counterweight

Reliable operating of the machine with a full bucket and unexcelled stability.

Z-bar linkage

Even in the toughest operations, the z-bar linkage offers sufficient power over the entire lifting distance of the operating equipment.

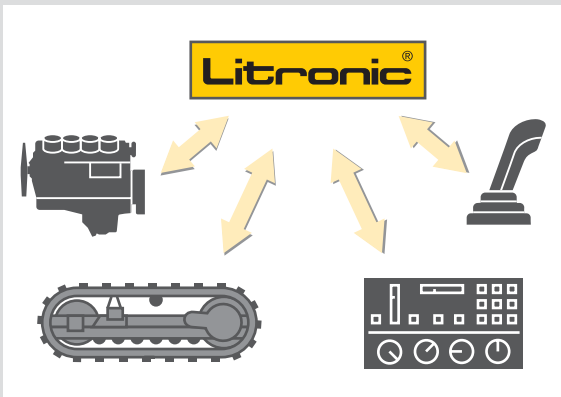
Powerful operating equipment

- Solid, cast steel z-bar linkage: high break-out forces and quick work cycles.
- The optimised shape and large tipping angle enable maximum bucket volumes to be loaded and transported.
- Load sensing hydraulic equipment: optimum fine control performance and handling in all operations.



Liebherr hydrostatic drive

- As a pioneer in hydrostatically driven crawler loaders, Liebherr has helped to prove a concept that is now widely accepted.
- Hydraulic variable-displacement pumps and motors are connected independently in two closed circuits and transfer the power of the Liebherr Diesel engine to both final drives.



Litronic drive control

- The Litronic system manages the optimum interaction between the hydrostatic drive and the Diesel engine and protects all the components against overload in all applications and in temperature ranges from -50°C (-58°F) to $+60^{\circ}\text{C}$ (140°F).
- Fuel consumption is minimized regardless of application due to the rapid control and low/constant engine speed.



Economy

Due to their low fuel and operating materials consumption, Liebherr crawler loaders offer significant benefits. Service and maintenance work can be carried out in a short period of time. This reduces down times and increases machine availability.

Low fuel consumption

Economical drive system

The hydrostatic travel drive provides optimum efficiency over the entire speed range.

Hydrostatic fan drive

The operating temperature is reached quickly and the fan is only switched on when required.

Load Sensing hydraulic equipment

This system only consumes the energy that is actually required by the operating equipment.

Low maintenance costs

Long maintenance intervals and permanently lubricated bucket pin

The maintenance intervals are optimally geared to the individual components.

Maintenance-free design is used in especially dirty areas, e.g. maintenance-free solutions are used on the bucket pins.

Tilting cab and centralized maintenance points

Both the operator and maintenance staff have quick and easy access to the important maintenance points.

High track frame service lives

Large track frame components

The use of high-quality individual components with a large amount of wear material ensures high service lives on the track frame.



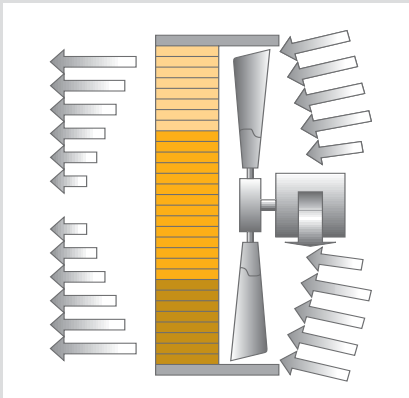
Superior design

- The permanently lubricated bucket pin increases operating reliability and reduces maintenance times.
- An optional central lubrication system enables maintenance-free operation.
- Engine oil change intervals of 500 operating hours reduce maintenance costs.



Economical track frame

- Large, oil-lubricated track chains and strong double grouser pads offer a large amount of wear material for longer service lives. Due to the two track frame variants, the machine can be optimally configured for any application.



Advanced cooling system

- The hydrostatic driven fan for the radiator adapts to the actual cooling requirement, reducing noise and fuel consumption.
- The wide-meshed radiator ensures optimal cooling of charge air, cooling water and hydraulic oil.



Reliability

A fully developed technological concept and proven quality make Liebherr crawler loaders the benchmark for availability: Performance that you can trust. With robust cast steel components on parts that are subjected to considerable stress, the machines meet the most stringent demands over a long period of time.

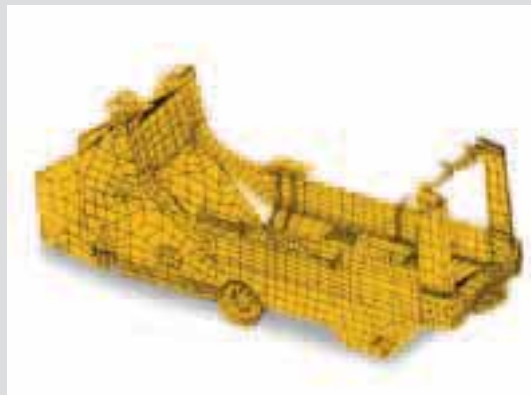
Intelligent solutions for continuous use over extended periods

Low engine speed	The proven engine design ensures reduced noise exposure. The engine is also protected by the low engine speed.
Efficient cooling	The use of a high-efficiency and large radiator allows for wide fin spacing: reducing the risk of blockage and overheating.
Hydrostatic fan drive	Reliable and accurate temperature control extends the service life of the main components.
Bucket z-bar linkage from cast steel	Due to the use of high-strength material in highly loaded components such as the bucket z-bar linkage, a long service life is achieved.
High quality wiring	Isolated cable harnesses and the use of high quality material ensure a problem-free electrical system.
Automatic dust extraction	This optional function extends maintenance intervals and assures optimal cooling.



Strong z-bar linkage

- The bell crank and cross beam are produced from high-strength cast steel.
- The horizontal configuration of the Liebherr cylinders enables optimum and constant power over the entire lifting range.
- Due to the many variants of front and rear attachments and tooth systems, the machine can be optimally configured for any application.



Proven design

- The torsionally stiff mainframe with a box-type design lends stability to the construction in all positions.
- The high ground clearance prevents material from accumulating and enables optimum performance and mobility even in the toughest applications.
- Optimum weight distribution means stability in any application.



Ergonomic control

- The travel speed is continuously variable within the 2 speed ranges.

1. Continuous forward travel
2. Continuous reverse travel
3. + 4. Right turn and counter-rotation
5. + 6. Left turn and counter-rotation
7. Selection switch for speed ranges



Ease of maintenance

1. Oil dipstick
2. Oil filler
3. Oil filter cartridges
4. Coolant filling connection
5. Drain tap fuel/water separator
6. Fuel filter cartridges
7. Air filter elements
8. Coolant filter cartridge

Comfort

The cabs of the Liebherr crawler loaders offer the operator a spacious work environment, comfortable seating and ease of operation. The ergonomic design increases the operator's performance by minimizing fatigue.

Optimum view

Lower mounting point of the bucket arm

The very low mounting point of the bucket arms allows for a large front window and thus an excellent view of the bucket.

ROPS/FOPS cab

Optimum outward visibility due to the ROPS and FOPS protection integrated into the cab frame.

Low sound levels

Low sound pressure level

Liebherr crawler loaders offer the operator a noise level within the cab that is far below the legal requirements.

Low sound attenuation level

Also with regard to exterior sound, Liebherr crawler loaders are exemplary and easily comply with the strict legal requirements.

Sensitive and precise control

Liebherr single-joystick control

All travel movements can be easily controlled with only one joystick – including a continuous speed range and the counter-rotation function.

Optional control

On request, Liebherr crawler loaders can also be fitted with the foot pedal steering.

Simple and quick maintenance

Centralized maintenance points

All the maintenance points of the drive are located on one side of the machine to keep daily maintenance to a minimum.

Maintenance-free bucket bolt

Maintenance-free service points are offered as standard in the dirtiest areas, e.g. in the area of the bucket bolt.

- All service points are located on one side of the engine, which enable quick and easy maintenance.
- Wide-opening engine doors and the tilting cab enable optimum access for maintenance.



Excellent visibility

- Optimum outward visibility due to a large front window and integrated ROPS/FOPS.
- Large front window for an optimum view of the front attachment.

Basic machine



Engine

	LR 622 B	LR 632 B
Liebherr diesel engine	D 924 T-E	D 926 TI-E
Rating (ISO 9249)	97 kW / 132 hp	132 kW / 180 hp
Rating (SAE J1349)	97 kW / 130 hp	132 kW / 177 hp
Rated speed	2,000 rpm	1,800 rpm
Displacement	6.7 l / 409 in ³	10.0 l / 610 in ³
Cylinders	4	6
Design	in-line engine, turbocharged	in-line engine, turbocharged, intercooled
Starter	6.6 kW / 9 hp	6.6 kW / 9 hp
Battery	110 Ah	143 Ah
Operating voltage	24 V	24 V
Alternator	55 A	55 A
Injection	direct fuel injection, mechanical governor, cold-start injection advance	direct fuel injection, mechanical governor
Air cleaner	dry-type air cleaner with 2 elements, pre-cleaner with automatic dust ejector	
Cooling system	hydraulically driven and thermostatically controlled	



Travel drive, control

Design	Closed-loop fully hydrostatic travel drive and control
Travel speed	Continuously variable Speed range 1: 0-6.5 km/h / 0-4.3 mph Speed range 2: 0-11.0 km/h / 0-6.8 mph
Electronic engine speed sensing control	Litronic regulation system ensures a constant balance between the travel speed and the necessary drawbar pull using engine speed sensing
Steering	Hydrostatic
Service brake	Hydrostatic, wear-free
Parking and emergency brake	Multi-disc brake, wear-free, automatically applied with neutral joystick position
Cooling	Separate oil cooler
Filter system	micro cartridge filters in cooling circuit
Final drive	2-stage planetary reduction gear
Control	1 joystick for all travel and steering motions, counter rotation possible from every position



Track frame

	LR 622 B	LR 632 B
Mount	Elastic components at the pivot shaft and the oscillating equalizer bar	
Chains	Lubricated, track chain tension via grease tensioner and cylinders, double or triple grouser pads	
Chain links	42	39
Track rollers/ carrier rollers	6/1	6/1
Sprocket segments	9	5
Track pad versions		
Standard	508 mm / 20"	508 mm / 20"
Optional	560 mm / 22"	560 mm / 22"
Track pad versions low ground pressure		
Optional	660 mm / 26"	610 mm / 24" 711 mm / 28"



Hydraulic equipment

	LR 622 B	LR 632 B
Pump flow max.	156 l/min / 45.9 gpm	209 l/min / 55.2 gpm
Pressure limitation	260 bar / 3,770 PSI	260 bar / 3,770 PSI
Hydraulic system	Load sensing (demand-controlled)	
Pump type	Swash plate piston pump	
Control valve	2 segments, expandable to 4	
Filter system	Return filter with magnetic rod in the hydraulic tank	
Control	Single servo-assisted joystick lever for all bucket functions, electrical switches for lift electrically activated bucket return and float position	



Operator's cab

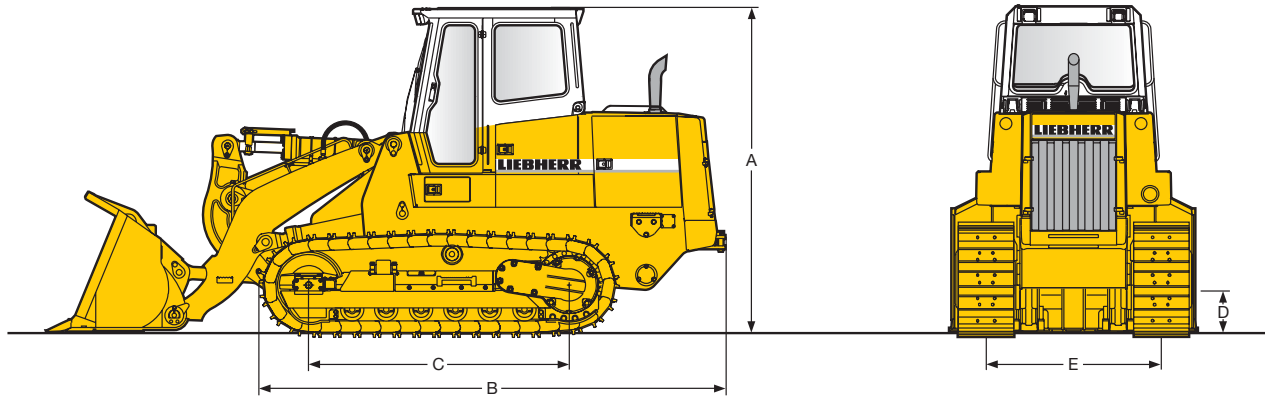
Cab	Resiliently mounted cab with enclosed positive pressure ventilation, can be tilted with the hand pump 40° to the rear. With integrated ROPS Rollover Protective Structure (ISO 3471) and FOPS Falling Objects Protective Structure (ISO 3449)
Operator's seat	Fully adjustable suspended swivel seat adjustable to operator's weight
Monitoring	Comprehensive instrument panel
Sound pressure level	80 dB(A) at the workplace (ISO 6396:1992), in accordance with EC Directive 86/662/EEC



Refill capacities

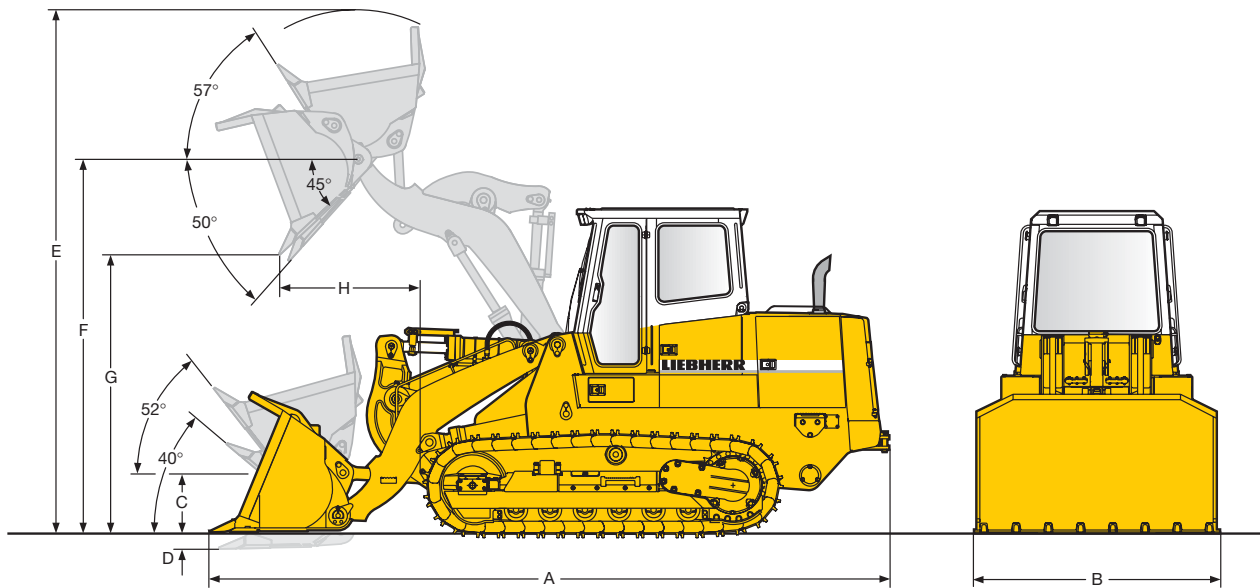
	LR 622 B	LR 632 B
Fuel tank	260 l / 68.6 gal	320 l / 84.5 gal
Cooling system	42 l / 11.1 gal	58 l / 15.3 gal
Engine oil	18 l / 4.8 gal	22 l / 5.8 gal
Splitter box	2.5 l / 0.7 gal	2.8 l / 0.7 gal
Hydraulic tank	130 l / 34.3 gal	175 l / 46.2 gal
Final drive, each	13 l / 3.4 gal	17 l / 4.5 gal

Dimensions



Dimensions		LR 622 B	LR 632 B
A Height over cab	mm	3,129	3,304
	ft-in	10'3"	10'1"
B Overall length without attachments	mm	4,361	4,912
	ft-in	14'4"	16'1"
C Distance idler/sprocket centre	mm	2,478	2,673
	ft-in	8'2"	8'9"
D Ground clearance	mm	395	426
	ft-in	1'4"	1'5"
E Track gauge	mm	1,680	1,800
	ft-in	5'6"	5'11"
Track gauge low ground pressure version	mm	1,780	1,900
	ft-in	5'1"	6'3"

Front attachment



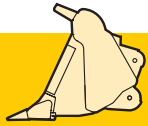
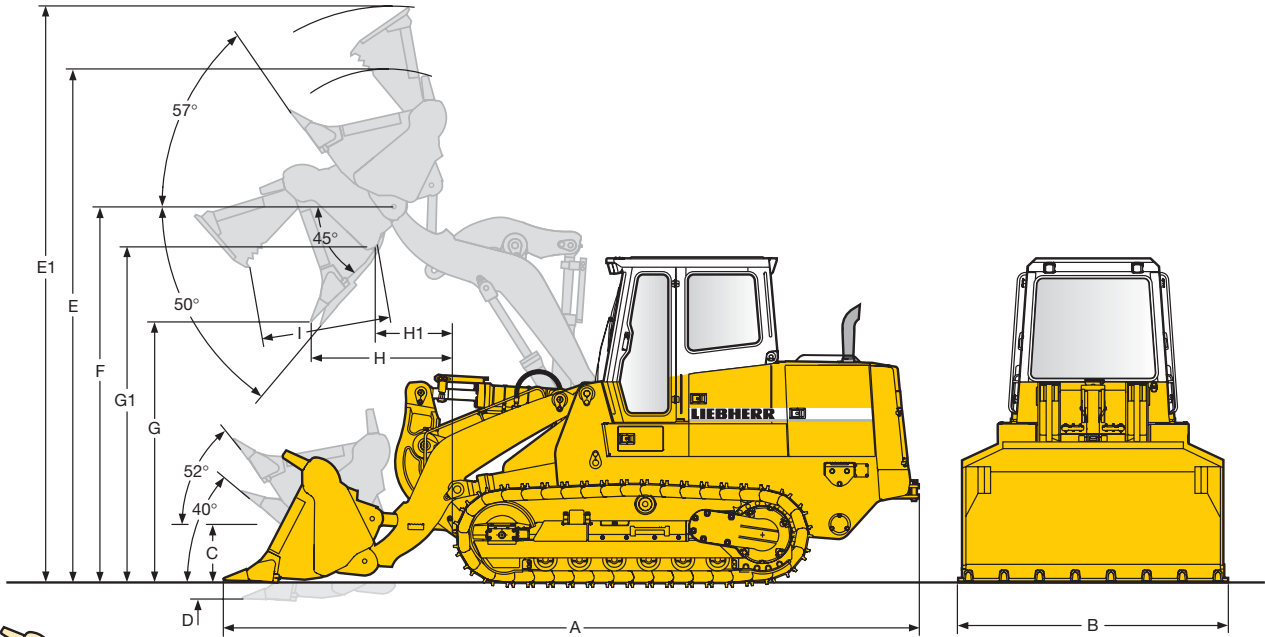
Standard bucket

Version with

		LR 622 B	LR 622 B	LR 622 B	LR 632 B	LR 632 B	LR 632 B
		weld-on	bolt-on	LGP-version	weld-on	bolt-on	LGP-version
		teeth	teeth and	weld-on	teeth	teeth and	weld-on
			segments	teeth		segments	teeth
Capacity heaped in accordance with ISO 7546	m ³ yd ³	1.75 2.29	1.80 2.35	1.75 2.29	2.30 3.01	2.40 3.14	2.30 3.01
Breakout force	kN lb	136 30,563	127 28,541	140 31,462	177 39,777	162 36,406	192 43,148
Static tipping load	kg lb	10,910 24,052	10,777 23,759	11,137 24,553	14,571 32,124	14,178 31,257	14,702 32,412
A Overall length	mm ft-in	6,139 20'2"	6,213 20'5"	6,114 20'1"	6,858 22'6"	6,974 22'11"	6,782 22'3"
B Width of bucket	mm ft-in	2,450 8'	2,440 8'	2,600 8'6"	2,500 8'2"	2,514 8'3"	2,750 9'
C Height of hinge pin, transport position	mm ft-in	503 1'8"	503 1'8"	503 1'8"	573 1'11"	573 1'11"	573 1'11"
D Digging depth below grade	mm inch	110 4.33"	132 5.2"	110 4.33"	120 4.72"	145 5.71"	125 4.92"
E Overall height max.	mm ft-in	5,000 16'5"	5,000 16'5"	4,978 16'4"	5,505 18'1"	5,505 18'1"	5,425 17'1"
F Height of hinge pin max.	mm ft-in	3,662 12'	3,662 12'	3,662 12'	4,040 13'3"	4,040 13'3"	4,040 13'3"
G Dumping height at 45°	mm ft-in	2,905 9'6"	2,849 9'4"	2,923 9'7"	3,149 10'4"	3,061 10'1"	3,202 10'6"
H Reach at 45°	mm ft-in	1,025 3'4"	1,048 3'5"	1,007 3'4"	1,160 3'1"	1,199 3'11"	1,110 3'8"
Operating weight ¹	kg lb	15,943 35,148	16,133 35,567	16,515 36,409	21,380 47,135	21,730 47,906	22,397 49,377
Ground pressure ¹	kg/cm ² PSI	0.63 8.96	0.64 9.10	0.50 7.11	0.72 10.24	0.73 10.38	0.59 8.39

¹ Machine with ROPS/FOPS cab, lubricating and operating materials, standard bucket, operator, track pads 508 mm / 20" (LR 622 B), 660 mm / 26" (LR 622 B low ground pressure version) or 560 mm / 22" (LR 632 B), 711 mm / 28" (LR 632 B low ground pressure version)

Front attachment

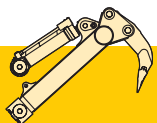
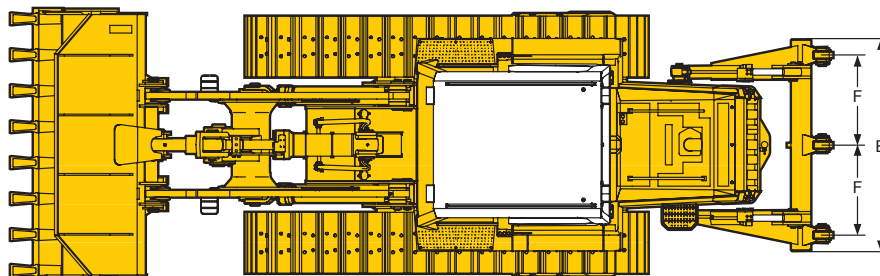
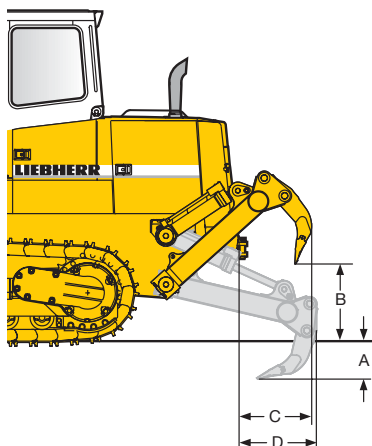


Multi-purpose bucket

	Version with	LR 622 B	LR 622 B	LR 622 B	LR 632 B	LR 632 B	LR 632 B
		weld-on teeth	bolt-on teeth and segments	LGP-version weld-on teeth	weld-on teeth	bolt-on teeth and segments	LGP-version weld-on teeth
Capacity heaped in accordance with ISO 7546	m ³	1.54	1.60	1.54	1.90	2.00	1.90
	yd ³	2.01	2.09	2.01	2.49	2.62	2.49
Break-out force	kN	120	113	124	167	154	184
	lb	26,968	25,394	27,867	37,530	34,608	41,350
Clamping force max.	kN	92	92	92	100	100	100
	lb	20,675	20,675	20,675	22,473	22,473	22,473
Static tipping load	kg	9,598	9,454	9,881	13,276	13,008	13,737
	lb	21,160	20,842	21,784	29,269	28,678	30,285
A Overall length	mm	6,272	6,352	6,247	6,971	7,079	6,871
	ft-in	20'7"	20'11"	20'6"	22'11"	23'3"	22'7"
B Width of bucket	mm	2,450	2,440	2,600	2,500	2,514	2,750
	ft-in	8'	8'	8'6"	8'2"	8'3"	9'
C Height of hinge pin, transport position	mm	503	503	503	567	567	567
	ft-in	1'8"	1'8"	1'8"	1'11"	1'11"	1'11"
D Digging depth below grade	mm	160	180	160	190	225	190
	inch	6.3"	7.09"	6.3"	7.48"	8.86"	7.48"
E Overall height (bucket closed)	mm	4,896	4,896	4,873	5,424	5,424	5,331
	ft-in	16'1"	16'1"	16'	17'11"	17'11"	17'6"
E1 Overall height (bucket opened)	mm	5,505	5,556	5,489	6,053	6,134	5,988
	ft-in	18'1"	18'3"	18'	19'11"	20'1"	19'8"
F Height of hinge pin max.	mm	3,662	3,662	3,662	4,040	4,040	4,040
	ft-in	12'	12'	12'	13'3"	13'3"	13'3"
G Dumping height at 45° (bucket)	mm	2,796	2,741	2,813	3,057	2,973	3,128
	ft-in	9'2"	9'	9'3"	10'	9'9"	10'3"
G1 Dumping height at 45° (blade)	mm	3,252	3,252	3,252	3,574	3,574	3,574
	ft-in	10'8"	10'8"	10'8"	11'9"	11'9"	11'9"
H Reach at 45° (bucket)	mm	1,064	1,089	1,046	1,153	1,187	1,082
	ft-in	3'6"	3'7"	3'5"	3'9"	3'11"	3'7"
H1 Reach at 45° (blade)	mm	629	629	629	656	656	656
	ft-in	2'1"	2'1"	2'1"	2'2"	2'2"	2'2"
I Width of opening	mm	1,212	1,212	1,212	1,285	1,285	1,285
	ft-in	4'	4'	4'	4'3"	4'3"	4'3"
Operating weight ¹	kg	16,478	16,613	17,075	21,945	22,175	22,717
	lb	36,328	36,625	37,664	48,380	48,887	50,082
Ground pressure ¹	kg/cm ²	0.65	0.66	0.52	0.74	0.74	0.60
	PSI	9.24	9.39	7.39	10.52	10.52	8.53

¹ Machine with ROPS/FOPS cab, lubricating and operating materials, multi-purpose bucket, operator, track pads 508 mm / 20" (LR 622 B), 660 mm / 26" (LR 622 B low ground pressure version) or 560 mm / 22" (LR 632 B), 711 mm / 28" (LR 632 B low ground pressure version)

Rear attachment



		Ripper 3 shanks	LR 622 B	LR 632 B
A	Ripping depth (max./min.)	mm ft-in	352 1'2"	385 1'3"
B	Lifting height (max./min.)	mm ft-in	712 2'4"	771 2'6"
C	Additional length, attachment raised	mm ft-in	671 2'2"	757 2'6"
D	Additional length, attachment lowered	mm ft-in	725 2'5"	782 2'7"
E	Toolbar width	mm ft-in	1,996 6'7"	2,100 6'11"
F	Distance between teeth	mm ft-in	850 2'9"	900 2'11"
	Weight ¹	kg lb	814 1,795	1,082 2,385

¹ If the ripper is mounted, no rear bumper will be fitted to the machine (weight rear bumper LR 622 B: 309 kg / 681 lb, LR 632 B: 865 kg / 1,907 lb)

Equipment



Basic machine

	S	O
Exhaust catalytic		(1)
Tow switch	•	
Towing hitch rear	•	
Forestry equipment	•	
Landfill equipment	•	
Battery compartment, lockable	•	
Filling with environmentally-friendly oil	•	
Filling with oil SAE 30	•	
Filling with oil SAE 10	•	
Tank guard, complete	•	
Refuelling pump, electric	•	
Belly pans, heavy-duty	•	
Cold start device with ether		(2)
Cold start device, glow plug	•	
Radiator, wide-meshed	•	
Radiator guard, heavy-duty	•	
Radiator guard, hinged	•	
Liebherr diesel engine	•	
Fan, hydraulically driven	•	
Fan guard	•	
Engine cover, perforated	(2)	(1)
Engine doors, perforated	•	
Engine doors, hinged, lockable	•	
Lugs for crane lifting	•	
Special paint	•	
Fuel water separator	•	
Fuel water separator with electric heater		•
Air filter, dry type, dual step	•	
Pre-cleaner with automatic dust ejector	•	
Toolkit	•	



Travel drive

	S	O
Parking brake, automatic	•	
Function control, automatic	•	
Control, single joystick	•	
Load limit control, automatic	•	
Electronic control	•	
Steering with foot pedals		•
Travel control, 2-speed	•	
Hydrostatic travel drive	•	
Emergency stop	•	
Final drives planetary gear	•	
Safety lever	•	



Track frame

	S	O
Resilient mounting	•	
Track frames, closed	•	
Sprocket segments, bolted	•	
Master link, two-piece	•	
Track shoes with mud hole track pads	•	
Track guide center part	•	
Tracks oil-lubricated	•	
Track guard	•	
Undercarriage standard	•	
Undercarriage low ground pressure	•	
Track frames oscillating	•	
Pivot shaft, separate	•	
Sprocket segments with recesses	•	



Electrical system

	S	O
Starter motor 6.6 kW	•	
Working lights, front, 2 units	•	
Working lights, rear, 2 units	•	
Batteries, heavy-duty cold start, 2 units	•	
Battery main switch, electric	•	
On-board system 24 V	•	
Alternator 55 A	•	
Alternator 80 A		•
Back-up alarm	•	
Beacon	•	
Horn	•	
Start lock, electronic	•	
Additional lights, rear	•	
Additional lights, front	•	



Operator's cab

	S	O
Storage compartment	•	
Armrest 3D adjustable	•	
Ash tray	•	
Pressurised with air filter	•	
Operator's seat, 6-way adjustable	•	
Operator's seat, air-suspended		•
Fire extinguisher	•	
Dome light	•	
Coat hook	•	
Air conditioner		•
FM radio		•
Radio installation kit		•
ROPS canopy		•
ROPS/FOPS	•	
Rear mirror inside	•	
Safety glass, tinted	•	
Windshield washer system with intermittent function	•	
Windshield wipers front, rear	•	
Sliding windows		•
Protective grids for windows		•
Extension, seat back		•
Sun visor	•	
Socket 12V	•	
Hot water heating	•	



Instruments - Indicators

	S	O
Battery charging	•	
Engine-hour meter	•	
Electronic control	•	
Speed range	•	
Engine oil pressure	•	
Engine temperature	•	
Oil pressure cooling circuit	•	
Oil level final drives	•	
Float position bucket	•	
Fuel level	•	
Contamination hydraulic filter	•	
Contamination air filter	•	
Cold start diesel engine	•	
Oil temperature warning indicator		•



Hydraulic equipment

	S	O
Hydraulic control 4in1-bucket		•
Hydraulic control ripper		•
Hydraulic control winch		•
Bucket positioner automatic	•	
Variable flow pump, load-sensing	•	
Oil filter with strainer in hydraulic tank	•	
Bucket quick drop	•	
Control valve for 2 circuits	•	
Bucket float position	•	
Hydraulic servo control	•	
Hydraulic tank oil level control		•



Attachments

	S	O
Back drag edge for bucket		•
Drawbar rear, rigid		•
Trash grid for bucket		•
Ripper 3 shanks		•
Bucket - standard bucket		•
Bucket - 4in1-bucket		•
Bucket - heavy duty bucket		•
Bucket - landfill bucket		•
Bumper rear	•	
Quick release system for bucket		•
Guard tilt cylinder		•
Guard 4in1-bucket clamp cylinders		•
Winch		•
Spill plate for bucket		•
Bolt-on cutting edge for bucket		•
Central lubrication electrical		•
Additional weight rear		•

S = Standard, **O** = Option,
 • = LR 622B and LR 632B,
 (1) = only for LR 622 B,
 (2) = only for LR 632 B

Subject to changes.

Options and/or special attachments, supplied by vendors other than Liebherr, are only to be installed with the knowledge and approval of Liebherr to retain warranty.

The Liebherr Group of Companies

Great Product Variety

The Liebherr Group is one of the largest construction equipment manufacturers in the world. Liebherr value-oriented products and services are well recognized in a multitude of diverse industries such as equipment for the aviation and railroad industries, maritime cranes, machine tools and refrigerators and freezers.

Exceptional Customer Benefit

Every product line provides a complete range of models in many different versions. With Liebherr's technical integrity and established quality products, Liebherr offers the maximum customer benefits for every industry it serves.

State-of-the-art Technology

To provide consistent, top quality products, Liebherr attaches great importance to each product field, its components and core technologies. Important modules and components are researched, designed, and manufactured in-house i.e., the entire drive and control technology for construction equipment.

Worldwide and Independent

Hans Liebherr founded the Liebherr family business in 1949. Since that time, the enterprise has steadily grown to a group of 90 companies with over 22,000 employees located on all continents. The corporate headquarters of the Group is Liebherr-International AG in Bulle, Switzerland. The Liebherr family is the sole owner of the company.

www.liebherr.com



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